

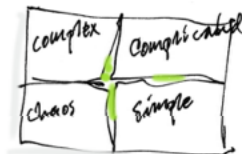
LEAN is about flow

information
speed is profitable and lowers risk

flow is probabilistic and not deterministic

if > then

cynefin



Raw materials

m³ and pallets

unit transform

money in the bank

cost of delay

Lean Management

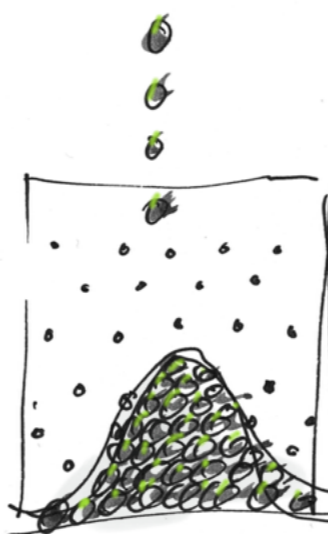
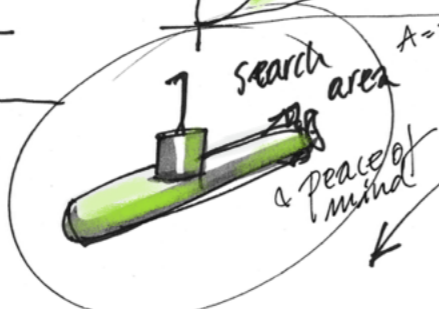
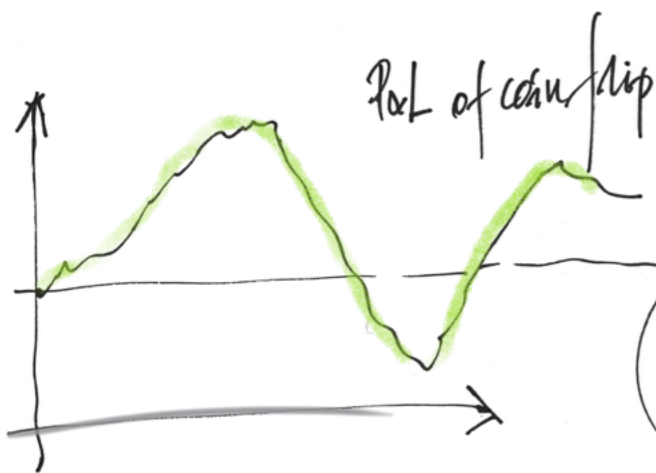
travelling salesman problem

- are people lazy or ambitious?
- are people lucky or was it by merit?
- Politics (to do with people)

AI planning

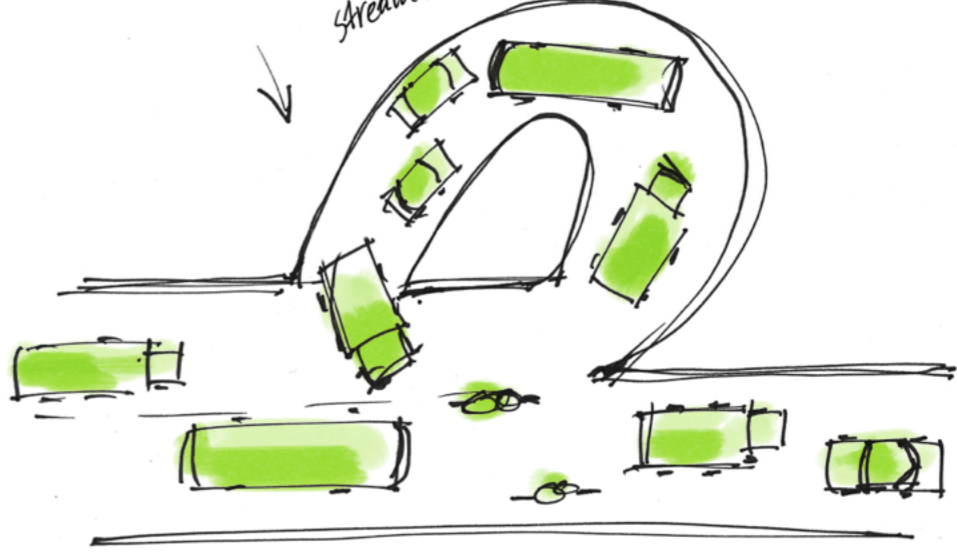
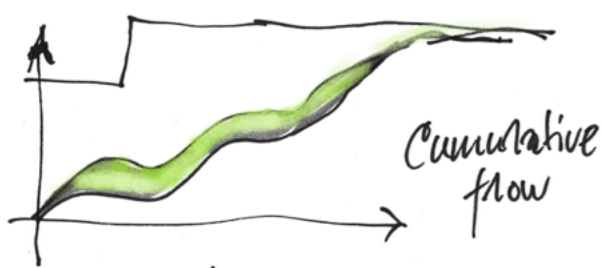
- HIPPO
- Stretch goals
- Employee surveys
- development discussions
- open dialogue
- involve or need to know
- competition or cooperation
- streamline or diversity

learning



queue to coffee shop
sequential distrib
poisson

oo ooo oo o o oo



occupation load

⇒ buffer plans with capacity and not time

WIPL

